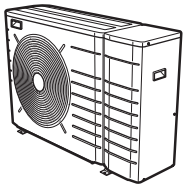
Installer reference guide

Daikin Altherma monobloc compact outdoor unit



EBLQ05C2V3
EBLQ07C2V3

Installer reference guide
Daikin Altherma monobloc compact outdoor unit

English

Table of contents

1 General safety precautions

1.1 About the documentation

- The original documentation is written in English. All other languages are translations.
- The precautions described in this document cover very important topics, follow them carefully.
- The installation of the system, and all activities described in the installation manual and in the installer reference guide MUST be performed by an authorised installer.

1.1.1 Meaning of warnings and symbols

DANGER

Indicates a situation that results in death or serious injury.

DANGER: RISK OF ELECTROCUTION

Indicates a situation that could result in electrocution.

DANGER: RISK OF BURNING

Indicates a situation that could result in burning because of extreme hot or cold temperatures.

DANGER: RISK OF EXPLOSION

Indicates a situation that could result in explosion.

WARNING

Indicates a situation that could result in death or serious injury.

WARNING: FLAMMABLE MATERIAL

CAUTION

Indicates a situation that could result in minor or moderate injury.

NOTICE

Indicates a situation that could result in equipment or property damage.

INFORMATION

Indicates useful tips or additional information.

Symbol	Explanation
	Before installation, read the installation and operation manual, and the wiring instruction sheet.
	Before performing maintenance and service tasks, read the service manual.
	For more information, see the installer and user reference guide.

1.2 For the installer

1.2.1 General

If you are NOT sure how to install or operate the unit, contact your dealer.

NOTICE

Improper installation or attachment of equipment or accessories could result in electric shock, short-circuit, leaks, fire or other damage to the equipment. Only use accessories, optional equipment and spare parts made or approved by Daikin.

WARNING

Make sure installation, testing and applied materials comply with applicable legislation (on top of the instructions described in the Daikin documentation).

CAUTION

Wear adequate personal protective equipment (protective gloves, safety glasses,…) when installing, maintaining or servicing the system.

WARNING

Tear apart and throw away plastic packaging bags so that nobody, especially children, can play with them. Possible risk: suffocation.

DANGER: RISK OF BURNING

- Do NOT touch the refrigerant piping, water piping or internal parts during and immediately after operation. It could be too hot or too cold. Give it time to return to normal temperature. If you must touch it, wear protective gloves.
- Do NOT touch any accidental leaking refrigerant.

WARNING

Provide adequate measures to prevent that the unit can be used as a shelter by small animals. Small animals that make contact with electrical parts can cause malfunctions, smoke or fire.

CAUTION

Do NOT touch the air inlet or aluminium fins of the unit.

NOTICE

- Do NOT place any objects or equipment on top of the unit.
- Do NOT sit, climb or stand on the unit.

NOTICE

Works executed on the outdoor unit are best done under dry weather conditions to avoid water ingress.

In accordance with the applicable legislation, it might be necessary to provide a logbook with the product containing at least: information on maintenance, repair work, results of tests, stand-by periods,…

Also, at least, following information MUST be provided at an accessible place at the product:

- Instructions for shutting down the system in case of an emergency
- Name and address of fire department, police and hospital
- Name, address and day and night telephone numbers for obtaining service

In Europe, EN378 provides the necessary guidance for this logbook.

1.2.2 Installation site

- Provide sufficient space around the unit for servicing and air circulation.
- Make sure the installation site withstands the weight and vibration of the unit.
- Make sure the area is well ventilated. Do NOT block any ventilation openings.
- Make sure the unit is level.

Do NOT install the unit in the following places:

- In potentially explosive atmospheres.
- In places where there is machinery that emits electromagnetic waves. Electromagnetic waves may disturb the control system, and cause malfunction of the equipment.
- In places where there is a risk of fire due to the leakage of flammable gases (example: thinner or gasoline), carbon fibre, ignitable dust.
- In places where corrosive gas (example: sulphurous acid gas) is produced. Corrosion of copper pipes or soldered parts may cause the refrigerant to leak.

1.2.3 Refrigerant

If applicable. See the installation manual or installer reference guide of your application for more information.

NOTICE

Make sure refrigerant piping installation complies with applicable legislation. In Europe, EN378 is the applicable standard.

NOTICE

Make sure the field piping and connections are NOT subjected to stress.

WARNING

During tests, NEVER pressurize the product with a pressure higher than the maximum allowable pressure (as indicated on the nameplate of the unit).

WARNING

Take sufficient precautions in case of refrigerant leakage. If refrigerant gas leaks, ventilate the area immediately. Possible risks:

- Excessive refrigerant concentrations in a closed room can lead to oxygen deficiency.
- Toxic gas may be produced if refrigerant gas comes into contact with fire.

DANGER: RISK OF EXPLOSION

Pump down – Refrigerant leakage. If you want to pump down the system, and there is a leak in the refrigerant circuit:

- Do NOT use the unit's automatic pump down function, with which you can collect all refrigerant from the system into the outdoor unit. **Possible consequence:** Self-combustion and explosion of the compressor because of air going into the operating compressor.
- Use a separate recovery system so that the unit's compressor does NOT have to operate.

WARNING

ALWAYS recover the refrigerant. Do NOT release them directly into the environment. Use a vacuum pump to evacuate the installation.

NOTICE

After all the piping has been connected, make sure there is no gas leak. Use nitrogen to perform a gas leak detection.

NOTICE

- To avoid compressor breakdown, do NOT charge more than the specified amount of refrigerant.
- When the refrigerant system is to be opened, refrigerant MUST be treated according to the applicable legislation.

WARNING

Make sure there is no oxygen in the system. Refrigerant may only be charged after performing the leak test and the vacuum drying.

- In case recharge is required, see the nameplate of the unit. It states the type of refrigerant and necessary amount.
- The unit is factory charged with refrigerant and depending on pipe sizes and pipe lengths some systems require additional charging of refrigerant.
- Only use tools exclusively for the refrigerant type used in the system, this to ensure pressure resistance and prevent foreign materials from entering into the system.
- Charge the liquid refrigerant as follows:

If	Then
A siphon tube is present (i.e., the cylinder is marked with "Liquid filling siphon attached")	Charge with the cylinder upright. 
A siphon tube is NOT present	Charge with the cylinder upside down. 

- Open refrigerant cylinders slowly.
- Charge the refrigerant in liquid form. Adding it in gas form may prevent normal operation.

CAUTION

When the refrigerant charging procedure is done or when pausing, close the valve of the refrigerant tank immediately. If the valve is NOT closed immediately, remaining pressure might charge additional refrigerant. **Possible consequence:** Incorrect refrigerant amount.

1.2.4 Brine

If applicable. See the installation manual or installer reference guide of your application for more information.

WARNING

The selection of the brine MUST be in accordance with the applicable legislation.

WARNING

Take sufficient precautions in case of brine leakage. If brine leaks, ventilate the area immediately and contact your local dealer.

WARNING

The ambient temperature inside the unit can get much higher than that of the room, e.g. 70°C. In case of a brine leak, hot parts inside the unit can create a hazardous situation.

WARNING

The use and installation of the application MUST comply with the safety and environmental precautions specified in the applicable legislation.

1.2.5 Water

If applicable. See the installation manual or installer reference guide of your application for more information.

NOTICE

Make sure water quality complies with EU directive 98/83 EC.

1.2.6 Electrical

DANGER: RISK OF ELECTROCUTION

- Turn OFF all power supply before removing the switch box cover, connecting electrical wiring or touching electrical parts.
- Disconnect the power supply for more than 1 minute, and measure the voltage at the terminals of main circuit capacitors or electrical components before servicing. The voltage MUST be less than 50 V DC before you can touch electrical components. For the location of the terminals, see the wiring diagram.
- Do NOT touch electrical components with wet hands.
- Do NOT leave the unit unattended when the service cover is removed.

WARNING

If NOT factory installed, a main switch or other means for disconnection, having a contact separation in all poles providing full disconnection under overvoltage category III condition, MUST be installed in the fixed wiring.

WARNING

- ONLY use copper wires.
- Make sure the field wiring complies with the applicable legislation.
- All field wiring MUST be performed in accordance with the wiring diagram supplied with the product.
- NEVER squeeze bundled cables and make sure they do NOT come in contact with the piping and sharp edges. Make sure no external pressure is applied to the terminal connections.
- Make sure to install earth wiring. Do NOT earth the unit to a utility pipe, surge absorber, or telephone earth. Incomplete earth may cause electrical shock.
- Make sure to use a dedicated power circuit. NEVER use a power supply shared by another appliance.
- Make sure to install the required fuses or circuit breakers.
- Make sure to install an earth leakage protector. Failure to do so may cause electric shock or fire.
- When installing the earth leakage protector, make sure it is compatible with the inverter (resistant to high frequency electric noise) to avoid unnecessary opening of the earth leakage protector.

CAUTION

When connecting the power supply, the earth connection must be made before the current-carrying connections are established. When disconnecting the power supply, the current-carrying connections must be separated before the earth connection is. The length of the conductors between the power supply stress relief and the terminal block itself must be as such that the current-carrying wires are tautened before the earth wire is in case the power supply is pulled loose from the stress relief.

NOTICE

Precautions when laying power wiring:

- Do NOT connect wiring of different thicknesses to the power terminal block (slack in the power wiring may cause abnormal heat).
- When connecting wiring which is the same thickness, do as shown in the figure above.
- For wiring, use the designated power wire and connect firmly, then secure to prevent outside pressure being exerted on the terminal board.
- Use an appropriate screwdriver for tightening the terminal screws. A screwdriver with a small head will damage the head and make proper tightening impossible.
- Over-tightening the terminal screws may break them.

WARNING

- After finishing the electrical work, confirm that each electrical component and terminal inside the electrical components box is connected securely.
- Make sure all covers are closed before starting up the unit.

NOTICE

Only applicable if the power supply is three-phase, and the compressor has an ON/OFF starting method.

If there exists the possibility of reversed phase after a momentary black out and the power goes on and off while the product is operating, attach a reversed phase protection circuit locally. Running the product in reversed phase can break the compressor and other parts.

2 About the documentation

2.1 About this document

Target audience

Authorised installers

Documentation set

This document is part of a documentation set. The complete set consists of:

- **General safety precautions:**
  - Safety instructions that you must read before installing
  - Format: Paper (in the box of the outdoor unit)
- **Outdoor unit installation manual:**
  - Installation instructions
  - Format: Paper (in the box of the outdoor unit)
- **Installer reference guide:**
  - Preparation of the installation, good practices, reference data,…
  - Format: Digital files on http://www.daikineurope.com/support-and-manuals/product-information/

Latest revisions of the supplied documentation may be available on the regional Daikin website or via your dealer.

The original documentation is written in English. All other languages are translations.

Technical engineering data

- A **subset** of the latest technical data is available on the regional Daikin website (publicly accessible).
- The **full set** of latest technical data is available on the Daikin Business Portal (authentication required).

Online tools

In addition to the documentation set, some online tools are available for installers:

- **Heating Solutions Navigator**
  - Digital toolbox that offers a variety of tools to facilitate the installation and configuration of heating systems.
  - To access Heating Solutions Navigator, registration to the Stand By Me platform is required. For more information, see https://professional.standbyme.daikin.eu.
- **Daikin e-Care**
  - Mobile app for installers and service technicians that allows you to register, configure and troubleshoot heating systems.
  - The mobile app can be downloaded for iOS and Android devices using the QR codes below. Registration to the Stand By Me platform is required to access the app.

App Store Google Play

2.2 Installer reference guide at a glance

Chapter	Description
General safety precautions	Safety instructions that you must read before installing
About the documentation	What documentation exists for the installer
About the box	How to unpack the units and remove their accessories
About the units and options	▪ How to identify the units ▪ Possible combinations of units and options
Preparation	What to do and know before going on-site
Installation	What to do and know to install the system
Hand-over to the user	What to give and explain to the user
Commissioning	What to do and know to commission the system after it is configured
Maintenance and service	How to maintain and service the units
Disposal	How to dispose of the system
Technical data	Specifications of the system
Glossary	Definition of terms

3 About the box

3.1 Overview: About the box

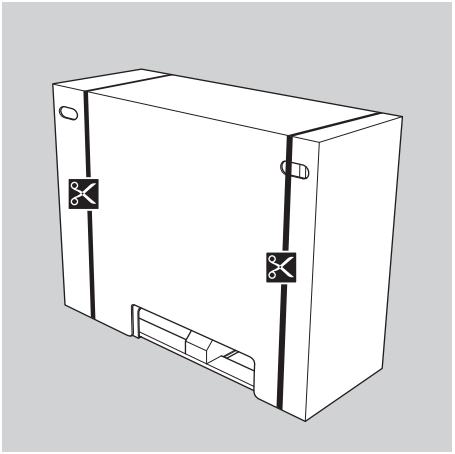
This chapter describes what you have to do after the box with the outdoor unit is delivered on-site.

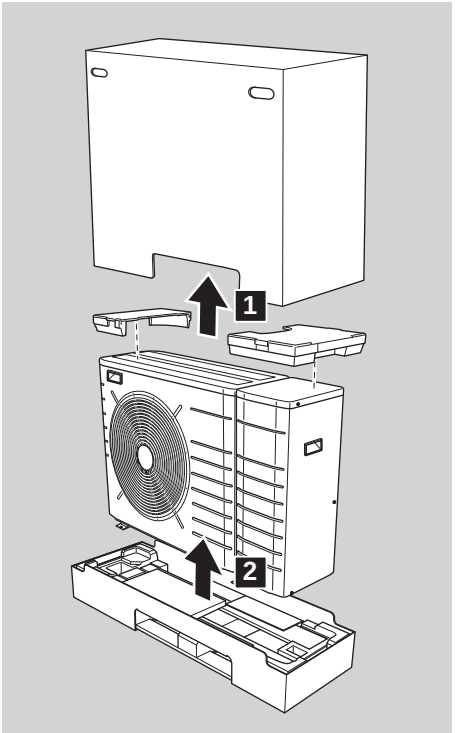
Keep the following in mind:

- At delivery, the unit MUST be checked for damage. Any damage MUST be reported immediately to the claims agent of the carrier.
- Bring the packed unit as close as possible to its final installation position to prevent damage during transport.
- Prepare the path along which you want to bring the unit inside in advance.

3.2 Outdoor unit

3.2.1 To unpack the outdoor unit

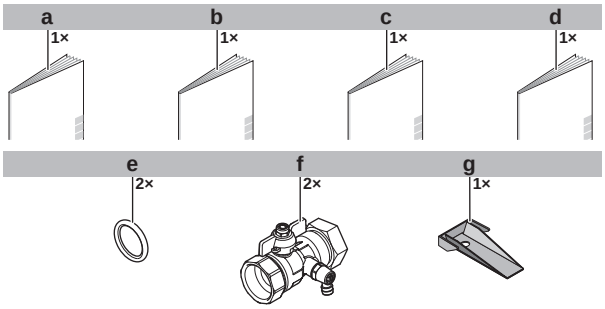




3.2.2 To remove the accessories from the outdoor unit

1 Open the outdoor unit.

2 Remove the accessories.



a General safety precautions
b Addendum book for optional equipment
c Outdoor unit installation manual
d Operation manual
e Sealing ring for shut-off valve
f Shut-off valve
g Unit mounting plate

4 About the units and options

4.1 Overview: About the units and options

This chapter contains information about:

- Identifying the outdoor unit
- Combining the outdoor unit with options

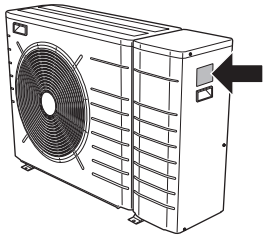
4.2 Identification

NOTICE

When installing or servicing several units at the same time, make sure NOT to switch the service panels between different models.

4.2.1 Identification label: Outdoor unit

Location



Model identification

Example: E B L Q 05 C2 V3

Code	Explanation
E	European monobloc outdoor heat pump
B	Reversible (heating+cooling)
L	Low water temperature – ambient zone: −10~−25°C
Q	Refrigerant R410A
05	Capacity class
C2	Model series
V3	Power supply

4.3 Combining units and options

4.3.1 Possible options for the outdoor unit

Remote outdoor sensor (EKRSC1)

By default the sensor inside the outdoor unit will be used to measure the outdoor temperature.

As an option the remote outdoor sensor can be installed to measure the outdoor temperature on another location (e.g. to avoid direct sunlight) to have an improved system behaviour.

For installation instructions, see the installation manual of the remote outdoor sensor.

5 Preparation

5.1 Overview: Preparation

This chapter describes what you have to do and know before going on-site.

It contains information about:

- Preparing the installation site
- Preparing the water piping
- Preparing the electrical wiring

5.2 Preparing the installation site

Do NOT install the unit in places often used as work place. In case of construction works (e.g. grinding works) where a lot of dust is created, the unit MUST be covered.

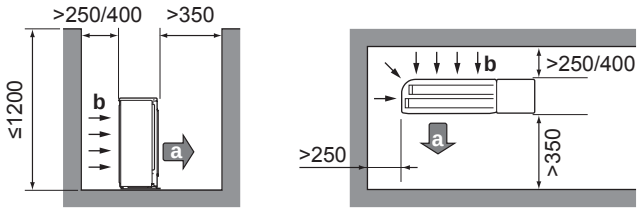
Choose an installation location with sufficient space for carrying the unit in and out of the site.

5.2.1 Installation site requirements of the outdoor unit

INFORMATION

Also read the precautions and requirements in the "General safety precautions" chapter.

Mind the following spacing guidelines:



a Air outlet
b Air inlet

INFORMATION

If shut-off valves are installed on the unit, provide a minimum space of 400 mm at the air inlet side. If shut-off valves are NOT installed on the unit, provide a minimum space of 250 mm.

The maximum allowable distance between outdoor unit and domestic hot water tank is 10 m.

NOTICE

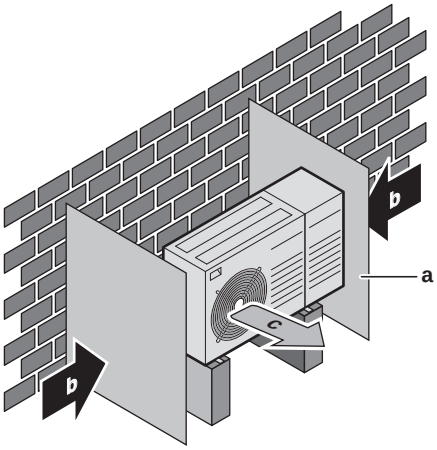
- Do NOT stack the units on each other.
- Do NOT hang the unit on a ceiling.

Strong winds (≥18 km/h) blowing against the outdoor unit's air outlet causes short circuit (suction of discharge air). This may result in:

- deterioration of the operational capacity;
- frequent frost acceleration in heating operation;
- disruption of operation due to decrease of low pressure or increase of high pressure;
- a broken fan (if a strong wind blows continuously on the fan, it may start rotating very fast, until it breaks).

It is recommended to install a baffle plate when the air outlet is exposed to wind.

It is recommended to install the outdoor unit with the air inlet facing the wall and NOT directly exposed to the wind.



a Baffle plate
b Prevailing wind direction
c Air outlet

Do NOT install the unit in the following places:

- Sound sensitive areas (e.g. near a bedroom), so that the operation noise will cause no trouble.
  Note: If the sound is measured under actual installation conditions, the measured value might be higher than the sound pressure level mentioned in Sound spectrum in the data book due to environmental noise and sound reflections.
- In places where a mineral oil mist, spray or vapour may be present in the atmosphere. Plastic parts may deteriorate and fall off or cause water leakage.

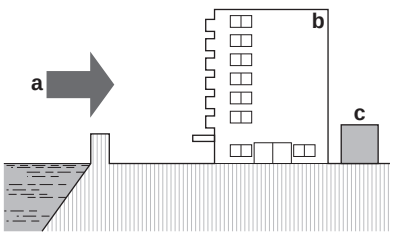
It is NOT recommended to install the unit in the following places because it may shorten the life of the unit:

- Where the voltage fluctuates a lot
- In vehicles or vessels
- Where acidic or alkaline vapour is present

Seaside installation. Make sure the outdoor unit is NOT directly exposed to sea winds. This is to prevent corrosion caused by high levels of salt in the air, which might shorten the life of the unit.

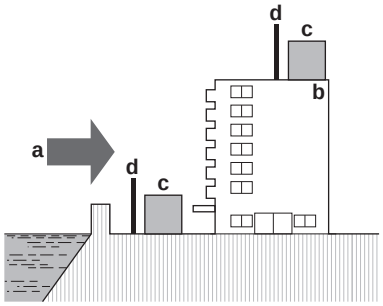
Install the outdoor unit away from direct sea winds.

Example: Behind the building.



If the outdoor unit is exposed to direct sea winds, install a windbreaker.

- Height of windbreaker≥1.5×height of outdoor unit
- Mind the service space requirements when installing the windbreaker.

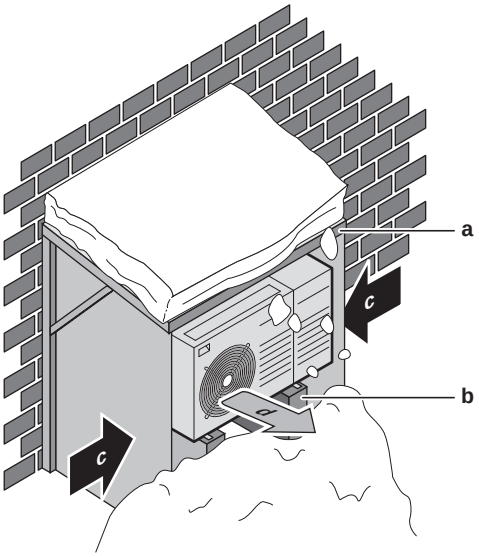


a Sea wind
b Building
c Outdoor unit
d Windbreaker

The outdoor unit is designed for outdoor installation only, and for ambient temperatures ranging 10~43°C in cooling mode, –25~25°C in space heating mode, and –25~35°C in domestic hot water operation mode.

5.2.2 Additional installation site requirements of the outdoor unit in cold climates

Protect the outdoor unit against direct snowfall and take care that the outdoor unit is NEVER snowed up.



a Snow cover or shed
b Pedestal
c Prevailing wind direction
d Air outlet

In any case, provide at least 300 mm of free space below the unit. Additionally, make sure the unit is positioned at least 100 mm above the maximum expected level of snow. See "6.3 Mounting the outdoor unit" [▶ 12] for more details.

In heavy snowfall areas it is very important to select an installation site where the snow will NOT affect the unit. If lateral snowfall is possible, make sure that the heat exchanger coil is NOT affected by the snow. If necessary, install a snow cover or shed and a pedestal.

5.3 Preparing water piping

5.3.1 Water circuit requirements

INFORMATION

Also read the precautions and requirements in the "General safety precautions" chapter.

NOTICE

In case of plastic pipes, make sure they are fully oxygen diffusion tight according to DIN 4726. The diffusion of oxygen into the piping can lead to excessive corrosion.

- **Connecting piping – Legislation.** Make all piping connections in accordance with the applicable legislation and the instructions in the "Installation" chapter, respecting the water inlet and outlet.
- **Connecting piping – Force.** Do NOT use excessive force when connecting the piping. Deformation of the piping can cause malfunctioning of the unit.
- **Connecting piping – Tools.** Only use appropriate tooling to handle brass, which is a soft material. If NOT, pipes will get damaged.
- **Connecting piping – Air, moisture, dust.** If air, moisture or dust gets into the circuit, problems may occur. To prevent this:
  - Only use clean pipes
  - Hold the pipe end downwards when removing burrs.
  - Cover the pipe end when inserting it through a wall, to prevent dust and/or particles from entering the pipe.
  - Use a decent thread sealant to seal connections.

NOTICE

If glycol is present in the system, make sure the thread sealant used is resistant to glycol.

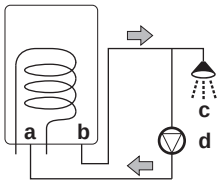
- **Closed circuit.** Use the outdoor unit ONLY in a closed water system. Using the system in an open water system will lead to excessive corrosion.
- **Piping length.** It is recommended to avoid long runs of piping between the domestic hot water tank and the hot water end point (shower, bath,…) and to avoid dead ends.
- **Piping diameter.** Select the water piping diameter in relation to the required water flow and the available external static pressure of the pump. See "12 Technical data" [▸ 22] for the external static pressure curves of the outdoor unit.
- **Water flow.** It is required to guarantee a minimum flow of 13 l/min. When the flow is lower, the system will stop operation and display error 7H.

Minimum required flow rate	
05+07 models	13 l/min

- **Field supply components – Water and glycol.** Only use materials that are compatible with the water (and, if applicable, glycol) used in the system, and with the materials used in the outdoor unit.
- **Field supply components – Water pressure and temperature.** Check that all components in the field piping can withstand the water pressure and water temperature.
- **Water pressure.** The maximum water pressure is 3 bar. Provide adequate safeguards in the water circuit to ensure that the maximum pressure is NOT exceeded.
- **Water temperature.** All installed piping and piping accessories (valve, connections,…) MUST withstand the following temperatures:

Water circuit	Water temperature
Space heating	65°C
Domestic hot water	89°C

- **Drainage – Low points.** Provide drain taps at all low points of the system in order to allow complete drainage of the water circuit.
- **Drainage – Pressure relief valve.** Provide a proper drain for the pressure relief valve to avoid water coming into contact with electrical parts.
- **Air vents.** Provide air vents at all high points of the system, which must also be easily accessible for servicing. The outdoor unit has a manual air purge valve. The backup heater (option) has an automatic air purge valve. Check that automatic air purge valves are NOT tightened too much, so that the automatic release of air from the water circuit is possible.
- **Zn-coated parts.** Never use zinc coated parts in the water circuit. Because the internal water circuit of the unit uses copper piping, excessive corrosion may occur.
- **Non-brass metallic piping.** When using non-brass metallic piping, insulate the brass and non-brass properly so that they do NOT make contact with each other. This to prevent galvanic corrosion.
- **Filter.** It is strongly recommended to install an additional filter on the heating water circuit. Especially to remove metallic particles from foul heating piping, it is recommended to use a magnetic or cyclone filter, which can remove small particles. Small particles may damage the unit and will NOT be removed by the standard filter of the heat pump system.
- **Thermostatic mixing valves.** In accordance with the applicable legislation, it may be necessary to install thermostatic mixing valves.
- **Hygienic measures.** The installation must be in compliance with the applicable legislation and may require additional hygienic installation measures.
- **Recirculation pump.** In accordance with the applicable legislation, it may be required to connect a recirculation pump in between the hot water end point and the recirculation connection of the domestic hot water tank.



a Recirculation connection
b Hot water connection
c Shower
d Recirculation pump

5.3.2 Formula to calculate the expansion vessel pre-pressure

The pre-pressure (Pg) of the vessel depends on the installation height difference (H):

Pg=0.3+(H/10) (bar)

5.3.3 To check the water volume and flow rate

The outdoor unit has an expansion vessel of 7 litre with a factory-set pre-pressure of 1 bar.

To make sure that the unit operates properly:

- You must check the minimum and maximum water volume.
- You might need to adjust the pre-pressure of the expansion vessel.

Minimum water volume

Check that the total water volume in the installation is minimum 20 litre, the internal water volume of the outdoor unit NOT included.

INFORMATION

In critical processes, or in rooms with a high heat load, extra water might be required.

NOTICE

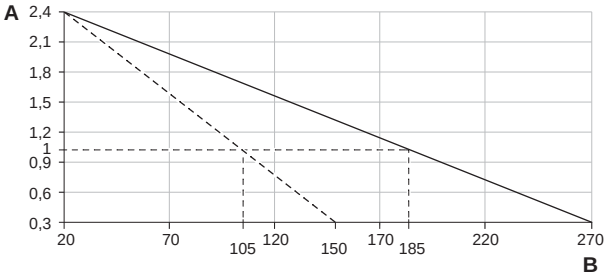
When circulation in each space heating/cooling loop is controlled by remotely controlled valves, it is important that the minimum water volume is guaranteed, even if all of the valves are closed.

Maximum water volume

NOTICE

The maximum water volume depends on whether glycol is added to the water circuit. For more information on the addition of glycol, refer to the installation manual of the domestic hot water tank.

Use the following graph to determine the maximum water volume for the calculated pre-pressure.



A Pre-pressure (bar)
B Maximum water volume (l)
Water
Water + glycol

Example: Maximum water volume and expansion vessel pre-pressure

Installation height difference[a]	Water volume	
	≤185/105 l[b]	>185/105 l[b]
≤7 m	No pre-pressure adjustment is required.	Do the following: ▪ Decrease the pre-pressure according to the required installation height difference. The pre-pressure should decrease by 0.1 bar for each metre below 7 m. ▪ Check if the water volume does NOT exceed the maximum allowed water volume.
>7 m	Do the following: ▪ Increase the pre-pressure according to the required installation height difference. The pre-pressure should increase by 0.1 bar for each metre above 7 m. ▪ Check if the water volume does NOT exceed the maximum allowed water volume.	The expansion vessel of the outdoor unit is too small for the installation. In this case, it is recommended to install an extra vessel outside the unit.

(a) This is the height difference (m) between the highest point of the water circuit and the outdoor unit. If the outdoor unit is at the highest point of the installation, the installation height is 0 m.
(b) The maximum water volume is 185 l in case the circuit is only filled with water, and 105 l in case the circuit is filled with water and glycol.

Minimum flow rate

Check that the minimum flow rate (required during defrost/backup heater operation) in the installation is guaranteed in all conditions.

NOTICE

If glycol was added to the water circuit, and the temperature of the water circuit is low, the flow rate will NOT be displayed on the user interface. In this case, the minimum flow rate can be checked by way of the pump test (check that the user interface does NOT display error 7H).

NOTICE

When circulation in each or certain space heating loops is controlled by remotely controlled valves, it is important that the minimum flow rate is guaranteed, even if all valves are closed. In case the minimum flow rate cannot be reached, a flow error 7H will be generated (no heating or operation).

Minimum required flow rate	
05+07 models	13 l/min

See the recommended procedure as described in the installation manual of the domestic hot water tank.

5.3.4 Changing the pre-pressure of the expansion vessel

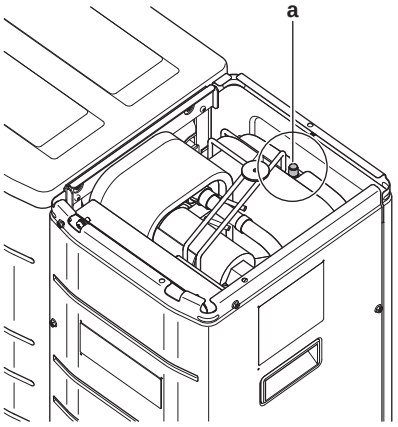
NOTICE

Only a licensed installer may adjust the pre-pressure of the expansion vessel.

The default pre-pressure of the expansion vessel is 1 bar. When it is required to change the pre-pressure, take following guidelines into account:

- Only use dry nitrogen to set the expansion vessel pre-pressure.
- Inappropriate setting of the expansion vessel pre-pressure will lead to malfunction of the system.

Changing the pre-pressure of the expansion vessel should be done by releasing or increasing nitrogen pressure through the Schrader valve of the expansion vessel.



a Schrader valve

5.3.5 To check the water volume: Examples

Example 1

The outdoor unit is installed 5 m below the highest point in the water circuit. The total water volume in the water circuit is 100 l.

No actions or adjustments are required.

Example 2

The outdoor unit is installed at the highest point in the water circuit. The total water volume in the water circuit is 350 l. The concentration of propylene glycol is 35%.

Actions:

- Because the total water volume (350 l) is more than the default water volume (105 l), the pre-pressure must be decreased.
- The required pre-pressure is:
  Pg = (0.3+(H/10)) bar = (0.3+(0/10)) bar = 0.3 bar
- The corresponding maximum water volume at 0.3 bar is 150 l. (See the graph in the chapter above).
- Because 350 l is more than 150 l, the expansion vessel is NOT appropriate for the installation. Therefore the system requires an external expansion vessel.

5.4 Preparing electrical wiring

5.4.1 About preparing electrical wiring

INFORMATION

Also read the precautions and requirements in the "General safety precautions" chapter.

WARNING

- If the power supply has a missing or wrong N-phase, equipment might break down.
- Establish proper earthing. Do NOT earth the unit to a utility pipe, surge absorber, or telephone earth. Incomplete earthing may cause electrical shock.
- Install the required fuses or circuit breakers.
- Secure the electrical wiring with cable ties so that the cables do NOT come in contact with sharp edges or piping, particularly on the high-pressure side.
- Do NOT use taped wires, stranded conductor wires, extension cords, or connections from a star system. They can cause overheating, electrical shock or fire.
- Do NOT install a phase advancing capacitor, because this unit is equipped with an inverter. A phase advancing capacitor will reduce performance and may cause accidents.

WARNING

- All wiring MUST be performed by an authorised electrician and MUST comply with the applicable legislation.
- Make electrical connections to the fixed wiring.
- All components procured on-site and all electrical construction MUST comply with the applicable legislation.

WARNING

ALWAYS use multicore cable for power supply cables.

5.4.2 About preferential kWh rate power supply

Electricity companies throughout the world work hard to provide reliable electric service at competitive prices and are often authorized to bill clients at benefit rates. E.g. time-of-use rates, seasonal rates, Wärmepumpentarif in Germany and Austria, ...

This equipment allows for connection to such preferential kWh rate power supply delivery systems.

Consult with the electricity company acting as provider at the site where this equipment is to be installed to know whether it is appropriate to connect the equipment in one of the preferential kWh rate power supply delivery systems available, if any.

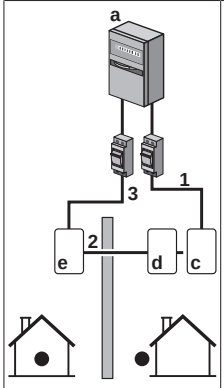
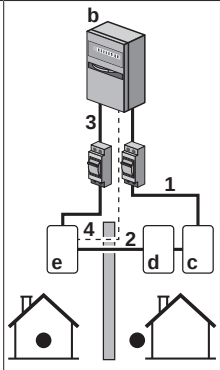
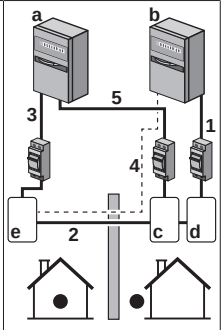
When the equipment is connected to such preferential kWh rate power supply, the electricity company is allowed to:

- interrupt power supply to the equipment for certain periods of time;
- demand that the equipment only consumes a limited amount of electricity during certain periods of time.

The domestic hot water tank is designed to receive an input signal by which it switches the outdoor unit into forced-off mode. At that moment, the compressor will not operate.

The wiring to the unit is different depending on whether the power supply is interrupted or not.

5.4.3 Overview of electrical connections except external actuators

Normal power supply	Preferential kWh rate power supply	
	Power supply is NOT interrupted	Power supply is interrupted
	 During preferential kWh rate power supply activation, power supply is NOT interrupted. The outdoor unit is turned off by the control. **Remark:** The electricity company must always allow the power consumption of the hydro part of the outdoor unit (and of the domestic hot water tank, if part of the system).	 During preferential kWh rate power supply activation, power supply is interrupted immediately or after some time by the electricity company. In this case, the hydro part of the outdoor unit (and the control box, if part of the system) must be powered by a separate normal power supply.

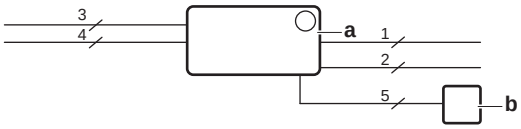
a Normal power supply
b Preferential kWh rate power supply
c Hydro part of the outdoor unit
d Refrigerant part of the outdoor unit
e Domestic hot water tank
1 Power supply for outdoor unit
2 Interconnection cable to domestic hot water tank
3 Power supply for domestic hot water tank
4 Preferential kWh rate power supply (voltage free contact)
5 Normal kWh rate power supply (to power the hydro part of the outdoor unit in the event of a power supply interruption of the preferential kWh rate power supply)

5.4.4 Overview of electrical connections for external and internal actuators

The following illustration shows the required field wiring.

INFORMATION

The following illustration is an example and might NOT match your system layout.



a Outdoor unit
b Domestic hot water tank

Item	Description	Wires	Maximum running current
Outdoor unit power supply			
1	Power supply for outdoor unit	2+GND	(a)
2	Normal kWh rate power supply	2	6.3 A
Optional equipment			
3	Remote outdoor sensor	2	(b)
Field-supplied components			
4	Shut-off valve	2	(b)
Interconnection cable			
5	Interconnection cable between outdoor unit and domestic hot water tank	2	(c)

(a) Refer to name plate on outdoor unit.
(b) Minimum cable section 0.75 mm².
(c) Cable section 1.5 mm²; maximum length: 20 m.

NOTICE

- More technical specifications of the different connections are indicated on the inside of the outdoor unit and the domestic hot water tank.
- For how to connect the electrical wiring to the domestic hot water tank, refer to the installation manual of the tank.

6 Installation

6.1 Overview: Installation

This chapter describes what you have to do and know on-site to install the system.

Typical workflow

Installation typically consists of the following stages:

1 Mounting the outdoor unit
2 Connecting the water piping
3 Connecting the electrical wiring
4 Finishing the installation of the outdoor unit

6.2 Opening the units

6.2.1 About opening the units

At certain times, you have to open the unit. **Example:**

- When connecting the electrical wiring
- When maintaining or servicing the unit

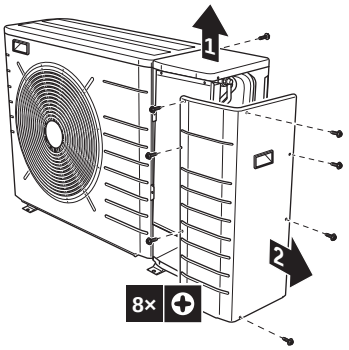
DANGER: RISK OF ELECTROCUTION

Do NOT leave the unit unattended when the service cover is removed.

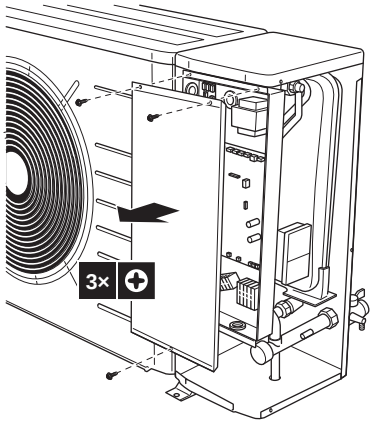
6.2.2 To open the outdoor unit

DANGER: RISK OF ELECTROCUTION

DANGER: RISK OF BURNING



6.2.3 To open the switch box cover of the outdoor unit



6.3 Mounting the outdoor unit

6.3.1 About mounting the outdoor unit

When

You have to mount the outdoor unit before you can connect the water piping.

Typical workflow

Mounting the outdoor unit typically consists of the following stages:

1 Providing the installation structure.
2 Installing the outdoor unit.
3 Providing drainage.
4 Preventing the unit from falling over.
5 Protecting the unit against snow and wind by installing a snow cover and baffle plates. See "Preparing installation site" in "5 Preparation" [▶ 7].

6.3.2 Precautions when mounting the outdoor unit

INFORMATION

Also read the precautions and requirements in the following chapters:

- General safety precautions
- Preparation

6.3.3 To provide the installation structure

Check the strength and level of the installation ground so that the unit will not cause any operating vibration or noise.

Fix the unit securely by means of foundation bolts in accordance with the foundation drawing.

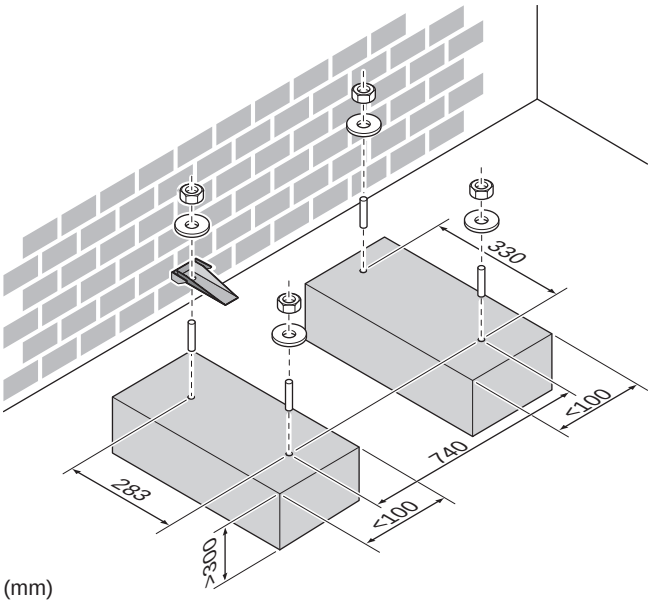
INFORMATION

For information on the available options, contact your dealer.

If the unit is installed directly on the floor, prepare 4 sets of M8 or M10 anchor bolts, nuts and washers (field supply) as follows:

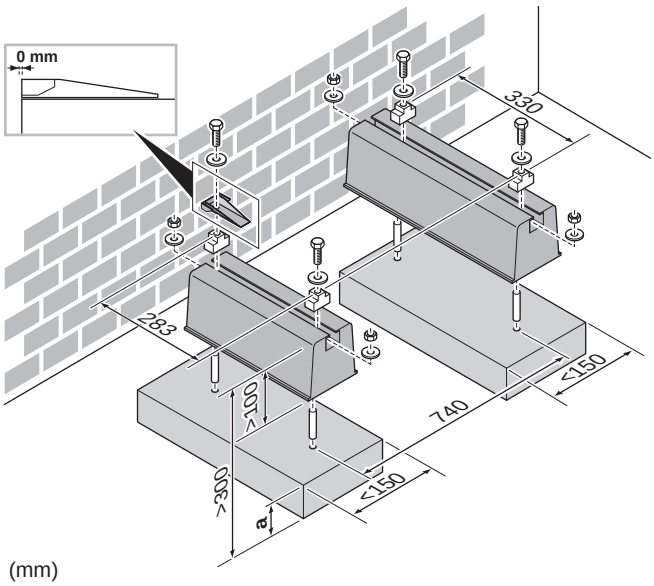
INFORMATION

The maximum height of the upper protruding part of the bolts is 15 mm.



(mm)

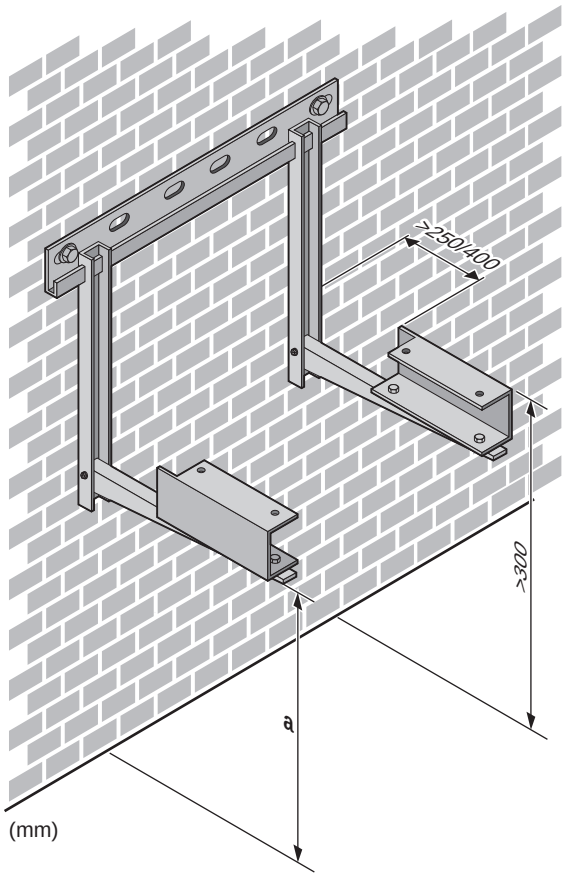
In any case, provide at least 300 mm of free space below the unit. Additionally, make sure the unit is positioned at least 100 mm above the maximum expected level of snow.



(mm)

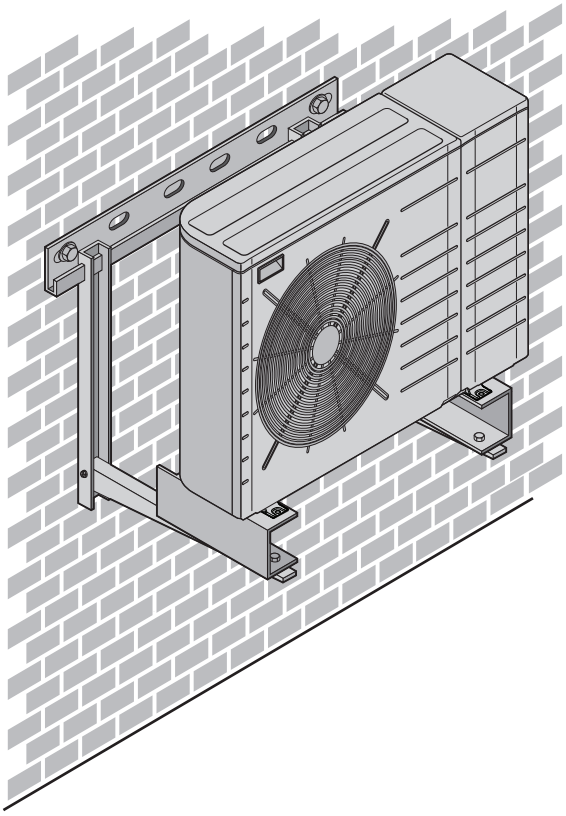
a Maximum snowfall height

It is possible to install the unit on brackets to the wall:



(mm)

a Maximum snowfall height

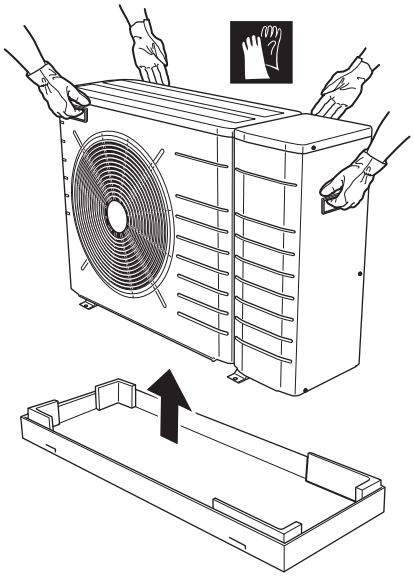


6.3.4 To install the outdoor unit

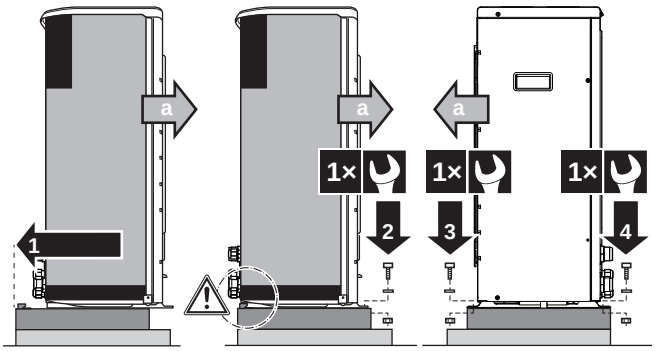
CAUTION

Do NOT remove the protective cardboard before the unit is installed properly.

1 Lift the outdoor unit.



2 Install the outdoor unit as follows:

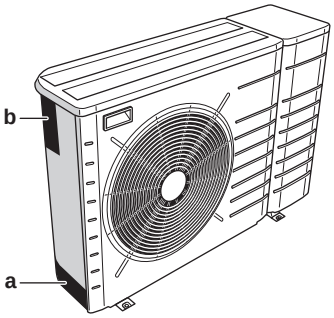


a Air outlet

NOTICE

Properly align the unit. Make sure the backside of the unit does NOT protrude.

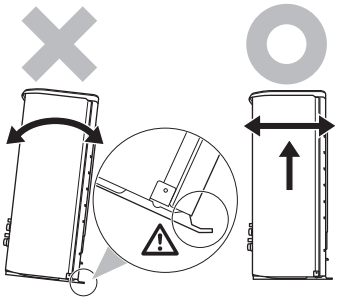
3 Remove the protective cardboard and instruction sheet.



a Protective cardboard
b Instruction sheet

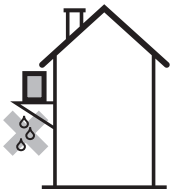
NOTICE

To prevent damage to the supporting feet, do NOT tilt the unit sideways in any way:



6.3.5 To provide drainage

- Avoid installation places where water leaking from the unit due to a blocked drain pan can cause damage to the location.
- Make sure that condensation water can be evacuated properly.
- Install the unit on a base to make sure that there is proper drainage in order to avoid ice accumulation.
- When the unit is in cooling mode, condensate may also form in the hydro part. When providing drainage, therefore make sure to cover the entire unit.
- Prepare a water drainage channel around the foundation to drain waste water away from the unit.
- Avoid drain water flowing over the footpath, so that it does NOT become slippery in case of ambient freezing temperatures.
- If you install the unit on a frame, install a waterproof plate within 150 mm of the bottom side of the unit in order to prevent water from getting into the unit and to avoid drain water dripping (see the following figure).



NOTICE

If the unit is installed in a cold climate, take adequate measures so that the evacuated condensate CANNOT freeze.

INFORMATION

For information on the available options, contact your dealer.

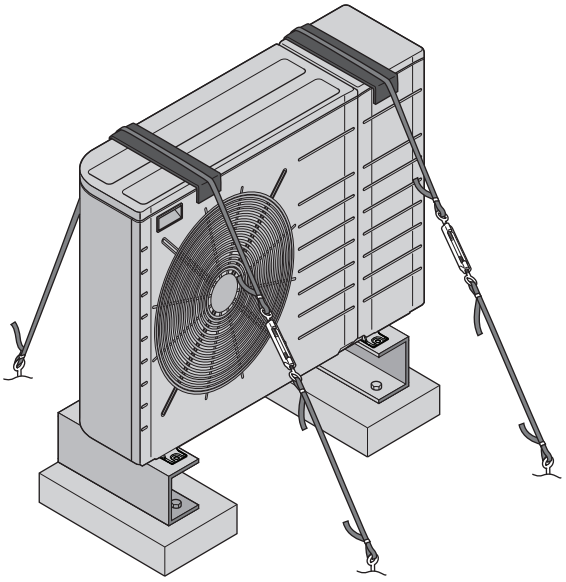
NOTICE

Provide at least 300 mm of free space below the unit. Additionally, make sure the unit is positioned at least 100 mm above the expected level of snow.

6.3.6 To prevent the outdoor unit from falling over

In case the unit is installed in places where strong wind can tilt the unit, take following measure:

1. Prepare 2 cables as indicated in the following illustration (field supply).
2. Place the 2 cables over the outdoor unit.
3. Insert a rubber sheet between the cables and the outdoor unit to prevent the cables from scratching the paint (field supply).
4. Attach the ends of the cables and tighten them.



6.4 Connecting water piping

6.4.1 About connecting the water piping

Before connecting the water piping

Make sure the outdoor unit is mounted.

Typical workflow

Connecting the water piping typically consists of the following stages:

1. Connecting the water piping of the outdoor unit.
2. Connecting the water piping of the domestic hot water tank.
3. Filling the water circuit.
4. Protecting the water circuit against freezing (addition of glycol).
5. Filling the domestic hot water tank.
6. Insulating the water piping.

INFORMATION

For instructions regarding the domestic hot water tank, see the installation manual of the tank.

6.4.2 Precautions when connecting the water piping

INFORMATION

Also read the precautions and requirements in the following chapters:

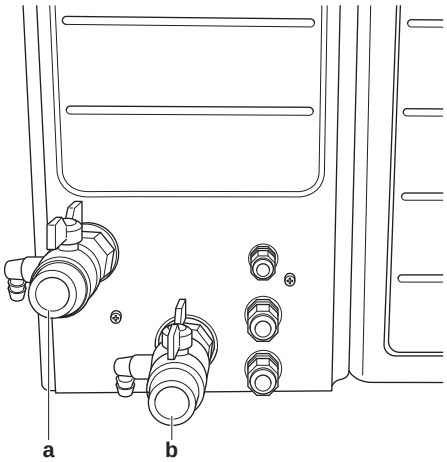
- General safety precautions
- Preparation

6.4.3 To connect the water piping

NOTICE

Do NOT use excessive force when connecting the piping. Deformation of the piping can cause malfunctioning of the unit. Make sure that the tightening torque does NOT exceed 30 N•m.

To facilitate service and maintenance, 2 shut-off valves are provided. Mount the valves on the space heating water inlet and space heating water outlet. Mind their position: the integrated drain valves will only drain the side of the circuit on which they are located. To be able to only drain the unit, make sure the drain valves are positioned between the shut-off valves and the unit.



a Water inlet
b Water outlet
c Shut-off valve
d O-ring

1. Install the shut-off valves onto the outdoor unit water pipes.
2. Connect the field piping to the shut-off valves.
3. For how to connect the domestic hot water tank, see the installation manual of the tank.

NOTICE

To protect the water circuit against freezing, add glycol. For instructions, see the installation manual of the domestic hot water tank.

NOTICE

Install a manometer in the system.

NOTICE

Install air purge valves at all local high points.

6.4.4 To insulate the water piping

The piping in the complete water circuit MUST be insulated to prevent condensation during cooling operation and reduction of the heating and cooling capacity.

To prevent the freezing of the outdoor water piping during winter time, the thickness of the sealing material MUST be at least 13 mm (with λ=0.039 W/mK).

If the temperature is higher than 30°C and the humidity is higher than RH 80%, the thickness of the insulation materials should be at least 20 mm to prevent condensation on the surface of the insulation.

During winter, protect the water piping and shut-off valves against freezing by adding heat tape (field supply). If the outdoor temperature can drop below –20°C and no heat tape is used, it is recommended to install the shut-off valves indoors.

6.5 Connecting the electrical wiring

6.5.1 About connecting the electrical wiring

Before connecting the electrical wiring

Make sure the water piping is connected.

Typical workflow

Connecting the electrical wiring typically consists of the following stages:

1 Making sure the power supply system complies with the electrical specifications of the units.
2 Connecting the interconnection cable between outdoor unit and domestic hot water tank.
3 Connecting the main power supply of the outdoor unit.
4 Connecting the power supply of the domestic hot water tank.
5 Connecting the power supply of the optional backup heater (inside the domestic hot water tank; if applicable).
6 Connecting the remote outdoor sensor (if applicable).
7 Connecting the shut-off valve (if applicable).

INFORMATION

For instructions regarding the domestic hot water tank, see the installation manual of the tank.

6.5.2 Precautions when connecting the electrical wiring

INFORMATION

Also read the precautions and requirements in the following chapters:

- General safety precautions
- Preparation

DANGER: RISK OF ELECTROCUTION

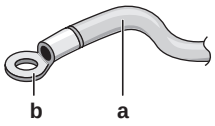
WARNING

ALWAYS use multicore cable for power supply cables.

6.5.3 Guidelines when connecting the electrical wiring

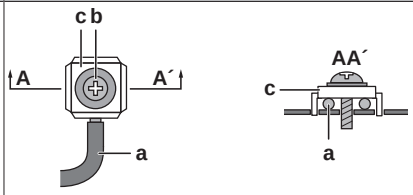
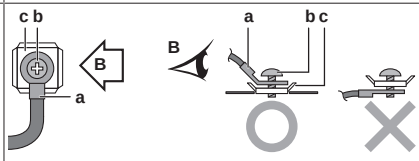
Keep the following in mind:

- If stranded conductor wires are used, install a round crimp-style terminal on the end of the wire. Place the round crimp-style terminal on the wire up to the covered part and fasten the terminal with the appropriate tool.



a Stranded conductor wire
b Round crimp-style terminal

- Use the following methods for installing wires:

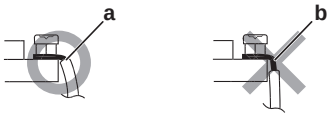
Wire type	Installation method
Single-core wire	 **a** Curled single-core wire **b** Screw **c** Flat washer
Stranded conductor wire with round crimp-style terminal	 **a** Terminal **b** Screw **c** Flat washer **O** Allowed **X** NOT allowed

Item	Tightening torque (N•m)
X3M	0.8~0.9
X4M	2.2~2.7
X5M	0.8~0.9
X7M	

6.5.4 To connect the electrical wiring on the outdoor unit

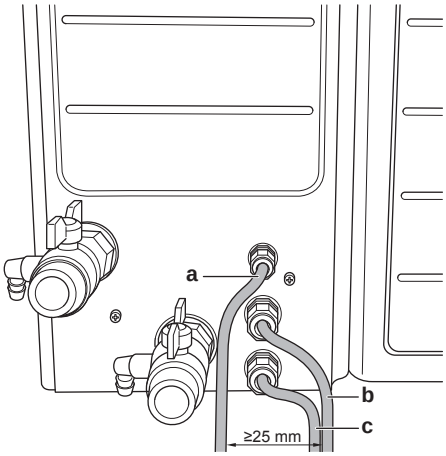
1 Remove the switch box cover. See "6.2.2 To open the outdoor unit" [▶ 12].

2 Strip insulation (20 mm) from the wires.



a Strip wire end to this point
b Excessive strip length may cause electrical shock or leakage.

3 Insert the wiring at the back of the unit:



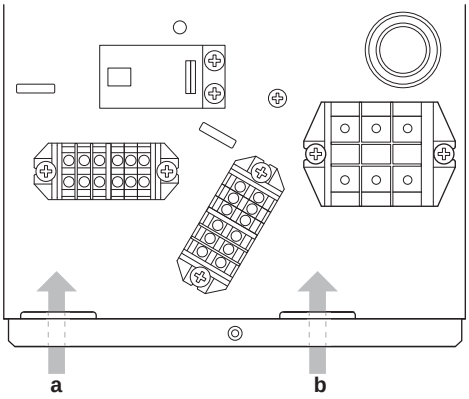
a Low voltage cable
b High voltage cable
c Power supply cable

NOTICE

The distance between the high voltage and low voltage cables should be at least 25 mm.

Routing	Possible cables (depends on the installed options)
a Low voltage	▪ Interconnection cable to domestic hot water tank ▪ Remote outdoor sensor (option)
b High voltage	▪ Normal kWh rate power supply ▪ Preferential kWh rate power supply ▪ Shut-off valve (field supply)
c Main power supply	▪ Main power supply

4 Inside the unit, route the wiring as follows:



a Low voltage wiring
b High voltage wiring + main power supply

5 Make sure that the cable does NOT come in contact with sharp edges or hot gas piping.

6 Install the switch box cover.

INFORMATION

When installing field supply or option cables, foresee sufficient cable length. This will make it possible to remove/reposition the switch box and gain access to other components during service.

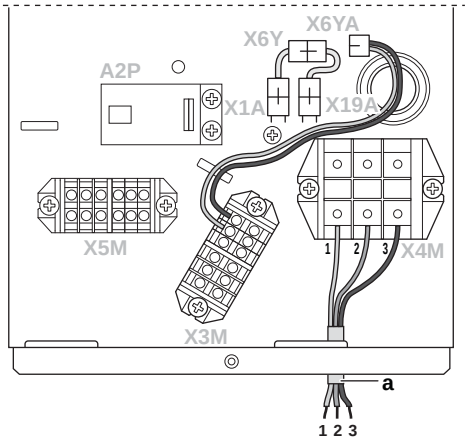
CAUTION

Do NOT push or place redundant cable length in the unit.

6.5.5 To connect the main power supply

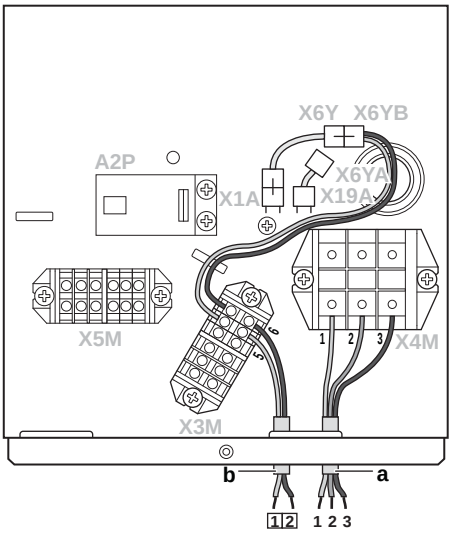
1 Connect the main power supply.

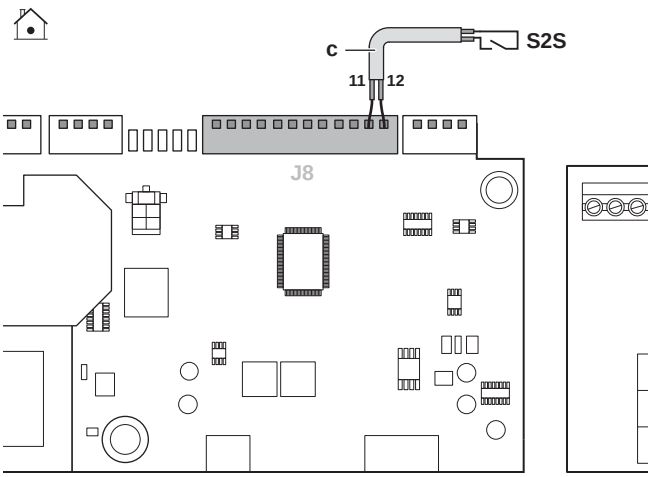
In case of normal kWh rate power supply



1 GND
2 L
3 N
a Interconnection cable (=main power supply)

In case of preferential kWh rate power supply





1 GND
2 L
3 N
a Interconnection cable (=main power supply)
b Normal kWh rate power supply

c Preferential power supply contact (on the domestic hot water tank)

INFORMATION

For the exact position of connectors X6Y, X6YA, and X6YB in the switch box, see the service manual.

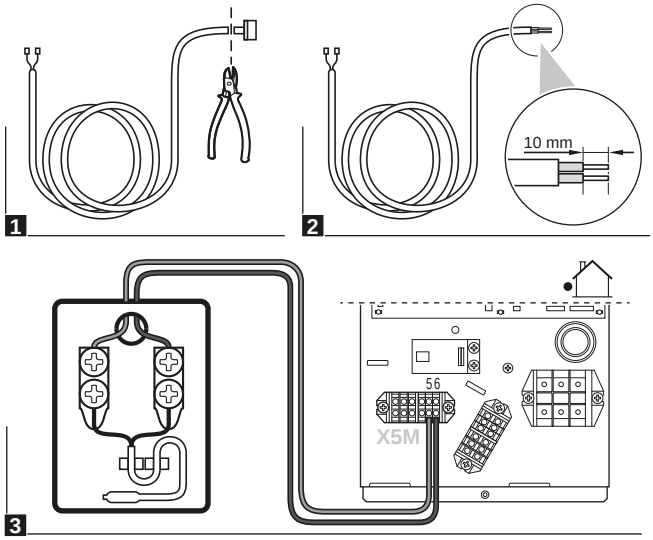
INFORMATION

In case of preferential kWh rate power supply, the necessity of a separate normal kWh rate power supply to the hydro part of the outdoor unit X3M/5+6 depends on the type of preferential kWh rate power supply.

A separate connection to the hydro part of the outdoor unit is required:

- if preferential kWh rate power supply is interrupted when active, OR
- if no power consumption by the hydro part of the outdoor unit is allowed at the preferential kWh rate power supply when active.

6.5.6 To connect the remote outdoor sensor



6.5.7 To connect the shut-off valve

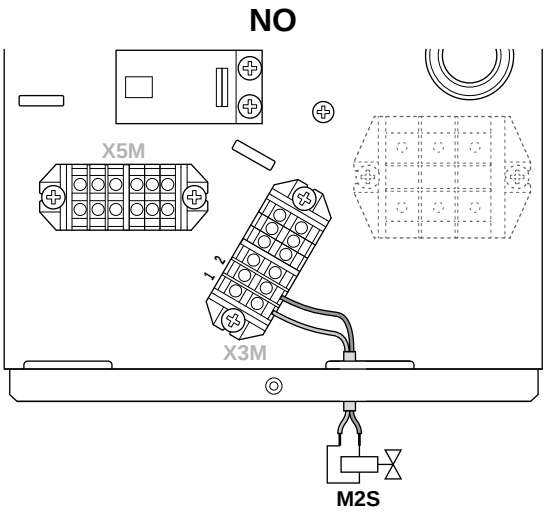
INFORMATION

Shut-off valve usage example. In case of one LWT zone, and a combination of underfloor heating and heat pump convectors, install a shut-off valve before the underfloor heating to prevent condensation on the floor during cooling operation. For more information, see the installer reference guide.

1 Connect the valve control cable to the appropriate terminals as shown in the illustration below.

NOTICE

Only connect NO (normally open) valves.



6.6 Finishing the outdoor unit installation

6.6.1 To close the outdoor unit

1 Close the switch box cover.

2 Mount the top plate and the front plate.

NOTICE

When closing the outdoor unit cover, make sure that the tightening torque does NOT exceed 4.1 N•m.

7 Commissioning

NOTICE

General commissioning checklist. Next to the commissioning instructions in this chapter, a general commissioning checklist is also available on the Daikin Business Portal (authentication required).

The general commissioning checklist is complementary to the instructions in this chapter and can be used as a guideline and reporting template during the commissioning and hand-over to the user.

7.1 Overview: Commissioning

This chapter describes what you have to do and know to commission the system after it is installed and configured.

Typical workflow

Commissioning typically consists of the following stages:

1 Checking the "Checklist before commissioning".
2 Performing an air purge.
3 Performing a test run for the system.
4 If necessary, performing a test run for one or more actuators.
5 If necessary, performing an underfloor heating screed dryout.

7.2 Precautions when commissioning

INFORMATION

During the first running period of the unit, the required power may be higher than stated on the nameplate of the unit. This phenomenon is caused by the compressor, that needs a continuous run time of 50 hours before reaching smooth operation and stable power consumption.

NOTICE

ALWAYS operate the unit with thermistors and/or pressure sensors/switches. If NOT, burning of the compressor might be the result.

7.3 Checklist before commissioning

After the installation of the unit, first check the items listed below. Once all checks are fulfilled, the unit must be closed. Power-up the unit after it is closed.

Depending on the system layout, not all components may be available.

☐	You read the complete installation instructions, as described in the **installer reference guide**.
☐	The **outdoor unit** is properly mounted.
☐	The domestic hot water tank is properly mounted.
☐	The following **field wiring** has been carried out according to the available documentation and the applicable legislation: ▪ Between the local supply panel and the outdoor unit ▪ Between the local supply panel and the domestic hot water tank ▪ Between the local supply panel and the optional backup heater inside the domestic hot water tank (if applicable) ▪ Between the outdoor unit and the domestic hot water tank
☐	The system is properly **earthed** and the earth terminals are tightened.
☐	The **fuses** or locally installed protection devices are installed according to this document, and have NOT been bypassed.
☐	The **power supply voltage** matches the voltage on the identification label of the unit.
☐	There are NO **loose connections** or damaged electrical components in the switch box.
☐	There are NO **damaged components** or **squeezed pipes** on the inside of the outdoor unit.
☐	The correct pipe size is installed and the **pipes** are properly insulated.
☐	There are no **water leaks** inside the outdoor unit.
☐	The **shut-off valves** are properly installed and fully open.
☐	The **pressure relief valve** purges water when opened. Clean water must come out.
☐	The **minimum water volume** is guaranteed in all conditions. See "To check the water volume" in "5.3 Preparing water piping" [▸ 9].

INFORMATION

For further commissioning instructions, see the installation manual of the domestic hot water tank.

8 Hand-over to the user

Once the test run is finished and the unit operates properly, please make sure the following is clear for the user:

- Make sure that the user has the printed documentation and ask him/her to keep it for future reference. Inform the user that he can find the complete documentation at the URL mentioned earlier in this manual.
- Explain the user how to properly operate the system and what to do in case of problems.
- Show the user what to do for the maintenance of the unit.

9 Maintenance and service

NOTICE

General maintenance/inspection checklist. Next to the maintenance instructions in this chapter, a general maintenance/inspection checklist is also available on the Daikin Business Portal (authentication required).

The general maintenance/inspection checklist is complementary to the instructions in this chapter and can be used as a guideline and reporting template during maintenance.

NOTICE

Maintenance MUST be done by an authorized installer or service agent.

We recommend performing maintenance at least once a year. However, applicable legislation might require shorter maintenance intervals.

NOTICE

Applicable legislation on **fluorinated greenhouse gases** requires that the refrigerant charge of the unit is indicated both in weight and CO_2 equivalent.

Formula to calculate the quantity in CO_2 equivalent tonnes: GWP value of the refrigerant × total refrigerant charge [in kg] / 1000

9.1 Overview: Maintenance and service

This chapter contains information about:

- Maintenance safety precautions
- The yearly maintenance of the outdoor unit

9.2 Maintenance safety precautions

DANGER: RISK OF ELECTROCUTION

DANGER: RISK OF BURNING

NOTICE: Risk of electrostatic discharge

Before performing any maintenance or service work, touch a metal part of the unit in order to eliminate static electricity and to protect the PCB.

9.2.1 Opening the outdoor unit

See "6.2.2 To open the outdoor unit" [▸ 12] and "6.2.3 To open the switch box cover of the outdoor unit" [▸ 12].

9.3 Checklist for yearly maintenance of the outdoor unit

Check the following at least once a year:

- Heat exchanger
  The heat exchanger of the outdoor unit can get blocked up due to dust, dirt, leaves, etc. It is recommended to clean the heat exchanger yearly. A blocked heat exchanger can lead to too low pressure or too high pressure leading to worse performance.
- Water pressure
- Water filter
- Water pressure relief valve
- Switch box
- Booster heater of the domestic hot water tank

Heat exchanger

The heat exchanger of the outdoor unit can get blocked up due to dust, dirt, leaves, etc. It is recommended to clean the heat exchanger yearly. A blocked heat exchanger can lead to too low pressure or too high pressure leading to worse performance.

Water pressure

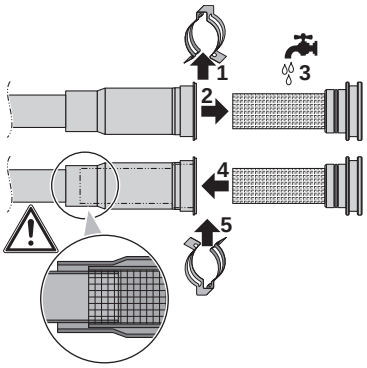
Keep water pressure above 1 bar. If it is lower, add water.

Water filter

Clean the water filter.

NOTICE

Handle the water filter with care. Do NOT use excessive force when you reinsert the water filter so as NOT to damage the water filter mesh.



Water pressure relief valve

Open the valve and check if it operates correctly. **The water may be very hot!**

Checkpoints are:

- The water flow coming from the relief valve is high enough, no blockage of the valve or in between piping is suspected.
- Dirty water coming out of the relief valve:
  - open the valve until the discharged water does NOT contain dirt anymore
  - flush the system and install an additional water filter (a magnetic cyclone filter is preferable).

To make sure this water originates from the tank, check after a tank heat up cycle.

It is recommended to do this maintenance more frequently.

Switch box

Carry out a thorough visual inspection of the switch box and look for obvious defects such as loose connections or defective wiring.

WARNING

If the internal wiring is damaged, it has to be replaced by the manufacturer, its service agent or similarly qualified persons.

Booster heater of the domestic hot water tank

See the installation manual of the domestic hot water tank.

10 Troubleshooting

10.1 Overview: Troubleshooting

For instructions on how to troubleshoot the system, see the installation manual of the domestic hot water tank.

Before troubleshooting

Carry out a thorough visual inspection of the unit and look for obvious defects such as loose connections or defective wiring.

11 Disposal

NOTICE

Do NOT try to dismantle the system yourself: dismantling of the system, treatment of the refrigerant, oil and other parts MUST comply with applicable legislation. Units MUST be treated at a specialised treatment facility for reuse, recycling and recovery.

11.1 Overview: Disposal

Typical workflow

Disposing of the system typically consists of the following stages:

1 Pumping down the system.

2 Bringing the system to a specialized treatment facility.

INFORMATION

For more details, see the service manual.

11.2 To pump down

Example: To protect the environment, pump down when disposing of the unit.

It is NOT required to pump down when relocating the unit.

DANGER: RISK OF EXPLOSION

Pump down – Refrigerant leakage. If you want to pump down the system, and there is a leak in the refrigerant circuit:

- Do NOT use the unit's automatic pump down function, with which you can collect all refrigerant from the system into the outdoor unit. **Possible consequence:** Self-combustion and explosion of the compressor because of air going into the operating compressor.
- Use a separate recovery system so that the unit's compressor does NOT have to operate.

NOTICE

During pump down operation, stop the compressor before removing the refrigerant piping. If the compressor is still running and the stop valve is open during pump down, air will be sucked into the system. Compressor breakdown or damage to the system can result due to abnormal pressure in the refrigerant cycle.

Pump down operation will extract all refrigerant from the system into the outdoor unit.

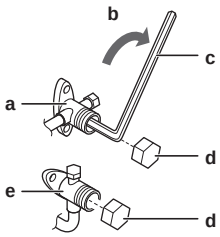
1 Remove the valve cap from the liquid stop valve and the gas stop valve.

2 Carry out forced cooling. See "11.3 To start and stop forced cooling" [▶ 21].

3 After 5 to 10 minutes (after only 1 or 2 minutes in case of very low ambient temperatures (<−10°C)), close the liquid stop valve with a hexagonal wrench.

4 Check on the manifold if the vacuum is reached.

5 After 2-3 minutes, close the gas stop valve and stop forced cooling.



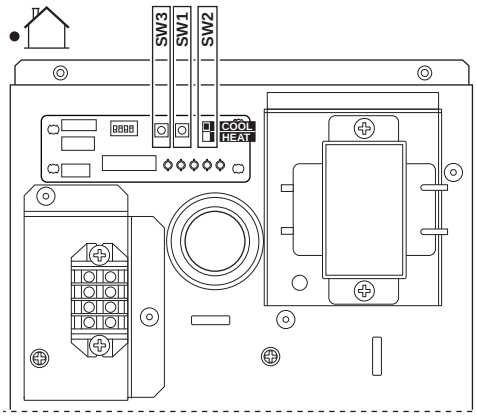
a Gas stop valve
b Closing direction
c Hexagonal wrench
d Valve cap
e Liquid stop valve

11.3 To start and stop forced cooling

Confirm that DIP switch SW2 is in COOL mode.

1 Press the forced cooling operation switch SW1 to begin forced cooling.

2 Press the forced cooling operation switch SW1 to stop forced cooling.



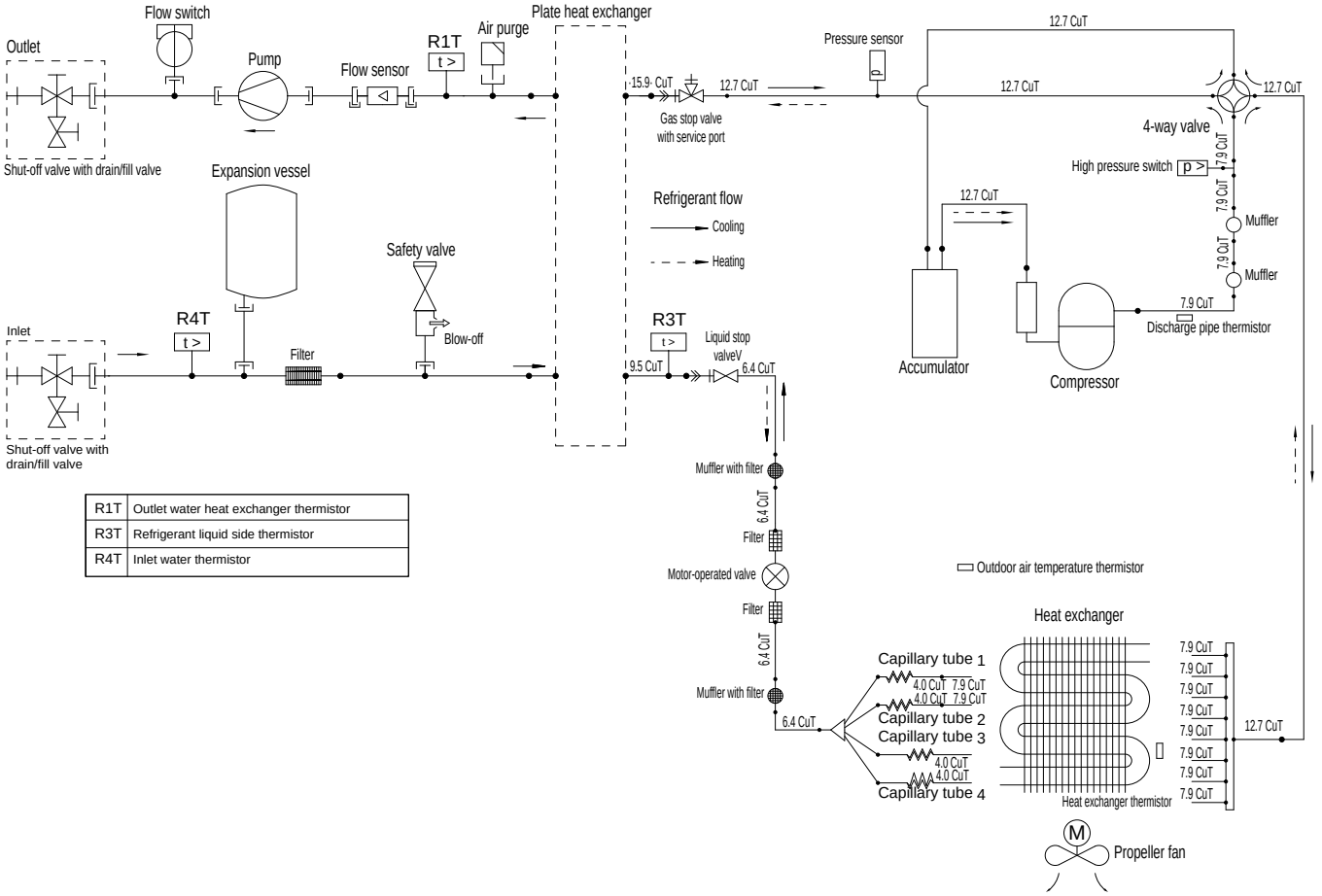
NOTICE

Take care that while running forced cooling operation, the water temperature remains higher than 5°C (see temperature read out of the indoor unit). You can achieve this, for example, by activating all fans of the fan coil units.

12 Technical data

A **subset** of the latest technical data is available on the regional Daikin website (publicly accessible). The **full set** of latest technical data is available on the Daikin Business Portal (authentication required).

12.1 Piping diagram: Outdoor unit



R1T	Outlet water heat exchanger thermistor
R3T	Refrigerant liquid side thermistor
R4T	Inlet water thermistor

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12.2 Wiring diagram: Outdoor unit

See the internal wiring diagram supplied with the unit (on the inside of the outdoor unit switch box cover). The abbreviations used are listed below.

Outdoor unit: compressor module

C110~C112	Capacitor
DB1, DB2, DB401	Rectifier bridge
DC_N1, DC_N2	Connector
DC_P1, DC_P2	Connector
DCP1, DCP2,	Connector
DCM1, DCM2	Connector
DP1, DP2	Connector
E1, E2	Connector
E1H	Drain pan heater
FU1~FU5	Fuse
HL1, HL2, HL402	Connector
HN1, HN2, HN402	Connector
IPM1	Intelligent power module
L	Live
LED 1~LED 4	Indication lamps
LED A, LED B	Pilot lamp
M1C	Compressor motor
M1F	Fan motor
MR30, MR306, MR307, MR4	Magnetic relay
MRM10, MRM20	Magnetic relay
MR30_A, MR30_B	Connector
N	Neutral
PCB1	Printed circuit board (main)
PCB2	Printed circuit board (inverter)
PCB3	Printed circuit board (service)
Q1DI	Earth leakage circuit breaker
Q1L	Overload protector
R1T	Thermistor (discharge)
R2T	Thermistor (heat exchanger)
R3T	Thermistor (air)
S1NPH	Pressure sensor
S1PH	High pressure switch
S2~S503	Connector
SA1	Surge arrestor
SHEET METAL	Terminal strip on fixed plate
SW1, SW3	Push buttons
SW2, SW5	DIP switches
U	Connector
V	Connector
V2, V3, V401	Varistor
W	Connector
X11A, X12A	Connector
X1M, X2M	Terminal strip
Y1E	Electronic expansion valve coil
Y1R	Reversing solenoid valve coil
Z1C~Z4C	Ferrite core

	Field wiring
	Terminal strip
	Connector
	Terminal
	Protective earth
BLK	Black
BLU	Blue
BRN	Brown
GRN	Green
ORG	Orange
PPL	Purple
RED	Red
WHT	White
YLW	Yellow

Outdoor unit: hydro module

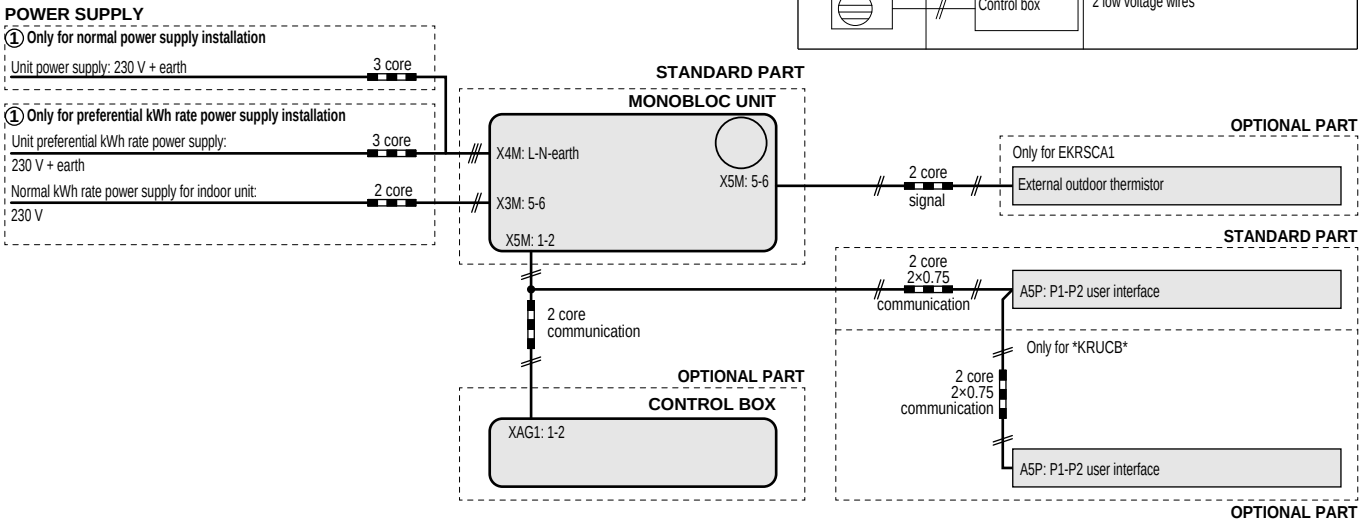
English		Translation
(1) Connection diagram		(1) Connection diagram
External outdoor ambient sensor option		External outdoor ambient sensor option
Hydro switch box		Hydro switch box
Indoor		Indoor
NO valve		Normal open valve
Outdoor		Outdoor
Power supply		Power supply
(2) Hydro switch box layout		(2) Hydro switch box layout
(3) Notes		(3) Notes
X4M		Main terminal
		Earth wiring
15		Wire number 15
		Field supply
①		Several wiring possibilities
		Option
		Wiring depending on model
		Switch box
		PCB
(4) Legend		(4) Legend
A1P		Main PCB
A2P		Current loop PCB
Q*DI	#	Earth leakage circuit breaker
R6T	*	External outdoor ambient sensor option
TR1		Power supply transformer
X*M		Terminal strip
X*Y		Connector
PCB3		Service PCB
M2S	#	Shut-off valve
XAG1		Terminal strip

*: Optional
#: Field supply

Electrical connection diagram

Notes:
- In case of signal cable: keep minimum distance to power cables >5 cm

Typical configuration		
OUTDOOR	INDOOR	
		2 low voltage wires
	Control box	2 low voltage wires



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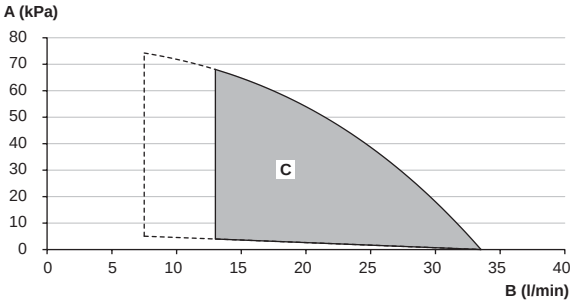
12.3 ESP curve: Outdoor unit

Note: A flow error will occur when the minimum water flow rate is not reached.

EDLQ05CAV3+EBLQ05CAV3



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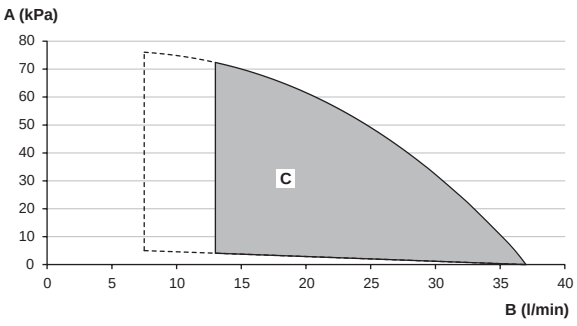
EDLQ07CAV3+EBLQ07CAV3



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A External static pressure
B Water flow rate
C Operation range

Notes:

- About the dashed lines: The operation area is extended to lower flow rates only in case the unit operates with heat pump only, and the temperature of the flow medium is sufficiently high. (This does not apply to start-up operation, defrost operation, and backup heater operation in case a backup heater is installed.)
- The upper operation range is only valid if the flow medium is water. If glycol is added to the system, the operation range limit is lower.
- Selecting a flow outside the operating area can damage the unit or cause the unit to malfunction.

13 Glossary

Dealer

Sales distributor for the product.

Authorised installer

Technical skilled person who is qualified to install the product.

User

Person who is owner of the product and/or operates the product.

Applicable legislation

All international, European, national and local directives, laws, regulations and/or codes that are relevant and applicable for a certain product or domain.

Service company

Qualified company which can perform or coordinate the required service to the product.

Installation manual

Instruction manual specified for a certain product or application, explaining how to install, configure and maintain it.

Operation manual

Instruction manual specified for a certain product or application, explaining how to operate it.

Maintenance instructions

Instruction manual specified for a certain product or application, which explains (if relevant) how to install, configure, operate and/or maintain the product or application.

Accessories

Labels, manuals, information sheets and equipment that are delivered with the product and that need to be installed according to the instructions in the accompanying documentation.

Optional equipment

Equipment made or approved by Daikin that can be combined with the product according to the instructions in the accompanying documentation.

Field supply

Equipment NOT made by Daikin that can be combined with the product according to the instructions in the accompanying documentation.

EAC

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